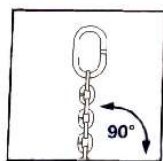
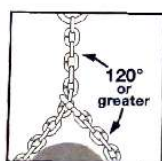


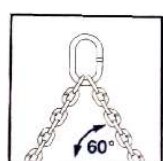
SINGLE LEG (VERTICAL) **SINGLE LEG (CHOKER)** **DOUBLE (2 LEGS)** **TRIPLE (3 LEGS)** **QUADRUPLE (4 LEGS)** **BASKET TYPE** **DOUBLE BASKET TYPE**



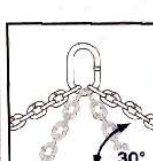
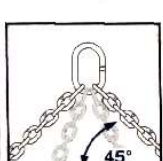
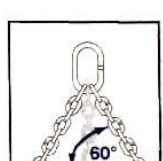
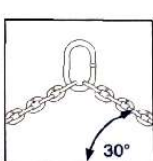
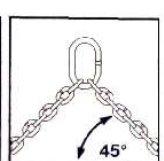
SINGLE OR SINGLE ENDLESS



SINGLE CHOKER



DOUBLE, DOUBLE ENDLESS* OR SINGLE BASKET



TRIPLE, QUADRUPLE OR DOUBLE BASKET

Working Load Limits for Sling Types Show Above

Chain Size (in.)	Single (1 leg)	Single Choker	Double (2 legs)			Triple (3 legs)			Quad (4 legs)			Single Basket	Double Basket	Single Endless	Double Endless*
	90° (lbs.)	90° (lbs.)	60° (lbs.)	45° (lbs.)	30° (lbs.)	60° (lbs.)	45° (lbs.)	30° (lbs.)	60° (lbs.)	45° (lbs.)	30° (lbs.)	60° (lbs.)	60° (lbs.)	90° (lbs.)	60° (lbs.)

GRADE 80 CHAIN SLINGS

7/32	2,100	1,700	3,600	3,000	2,100	5,500	4,400	3,200	5,500	4,400	3,200	3,600	5,500	2,100	3,600
9/32	3,500	2,800	6,100	4,900	3,500	9,100	7,400	5,200	9,100	7,400	5,200	6,100	9,100	3,500	6,100
5/16	4,500	3,600	7,800	6,400	4,500	11,700	9,500	6,800	11,700	9,500	6,800	7,800	11,700	4,500	7,800
3/8	7,100	5,700	12,300	10,000	7,100	18,400	15,100	10,600	18,400	15,100	10,600	12,300	18,400	7,100	12,300
1/2	12,000	9,600	20,800	17,000	12,000	31,200	25,500	18,000	31,200	25,500	18,000	20,800	31,200	12,000	20,800
5/8	18,100	14,500	31,300	25,600	18,100	47,000	38,400	27,100	47,000	38,400	27,100	31,300	47,000	18,100	31,300
3/4	28,300	22,600	49,000	40,000	28,300	73,500	60,000	42,400	73,500	60,000	42,400	49,000	73,500	28,300	49,000
7/8	34,200	27,400	59,200	48,400	34,200	88,900	72,500	51,300	88,900	72,500	51,300	59,200	88,900	34,200	59,200
1	47,700	38,200	82,600	67,400	47,700	123,900	101,200	71,500	123,900	101,200	71,500	82,600	123,900	47,700	82,600
1-1/4	72,300	57,800	125,200	102,200	72,300	187,800	153,400	108,400	187,800	153,400	108,400	125,200	187,800	72,300	125,200

GRADE 100 CHAIN SLINGS

7/32	2,700	2,100	4,700	3,800	2,700	7,000	5,700	4,000	7,000	5,700	4,000	4,700	7,000	2,700	4,700
9/32	4,300	3,500	7,400	6,100	4,300	11,200	9,100	6,400	11,200	9,100	6,400	7,400	11,200	4,300	7,400
5/16	5,700	4,500	9,900	8,100	5,700	14,800	12,100	8,500	14,800	12,100	8,500	9,900	14,800	5,700	9,900
3/8	8,800	7,100	15,200	12,400	8,800	22,900	18,700	13,200	22,900	18,700	13,200	15,200	22,900	8,800	15,200
1/2	15,000	12,000	26,000	21,200	15,000	39,000	31,800	22,500	39,000	31,800	22,500	26,000	39,000	15,000	26,000
5/8	22,600	18,100	39,100	32,000	22,600	58,700	47,900	33,900	58,700	47,900	33,900	39,100	58,700	22,600	39,100
3/4	35,300	28,300	61,100	49,900	35,300	91,700	74,900	53,000	91,700	74,900	53,000	61,100	91,700	35,300	61,100
7/8	42,700	34,200	74,000	60,400	42,700	110,900	90,600	64,000	110,900	90,600	64,000	74,000	110,900	42,700	74,000

Do not use double endless slings at angles less than 60°. Based on OSHA and ASME B30.9 standards - Always use the sling tag for the working load limits. Factory assembled HERC-ALLOY 800® or HERC-ALLOY 1000 chain slings have the "HERC-ALLOY 800®" or "HERC-ALLOY 1000" trademark on serial number tags and on the sling hooks. On chain sizes 7/32" through 1-1/4" (7/32" through 3/4" for HA1000), links are embossed with grade symbol "HA-800" or "HA-1000". This data applies to Herc-Alloy 800® & Herc-Alloy 1000 chain only. Ratings apply to both factory assembled slings and slings assembled with Hammerlok® coupling links, Clevlok® hooks, or Lodelok® hooks.

HERC-ALLOY® 1000 CHAIN SLINGS



SINGLE LEG (VERTICAL)

DOUBLE (2 LEGS)

TRIPLE (3 LEGS)

QUADRUPLE (4 LEGS)

SINGLE ENDLESS

DOUBLE ENDLESS



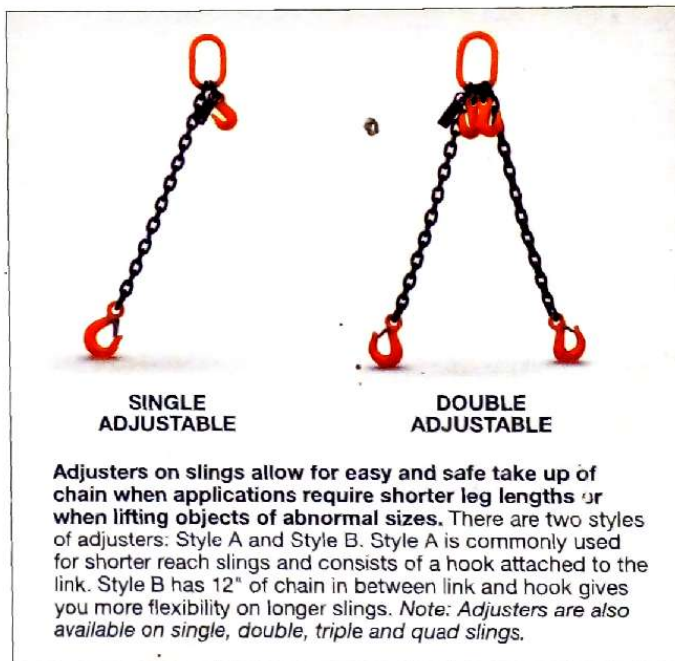
ADJUST-A-LINK



SINGLE BASKET



DOUBLE BASKET



SINGLE ADJUSTABLE

DOUBLE ADJUSTABLE

Adjusters on slings allow for easy and safe take up of chain when applications require shorter leg lengths or when lifting objects of abnormal sizes. There are two styles of adjusters: Style A and Style B. Style A is commonly used for shorter reach slings and consists of a hook attached to the link. Style B has 12" of chain in between link and hook gives you more flexibility on longer slings. *Note: Adjusters are also available on single, double, triple and quad slings.*

HERC-ALLOY® 1000
CHAIN SLINGS & COMPONENTS

Working Load Limits for Sling Types Show Above

Chain Size (in.)	Single (1 leg)	Single Choker	Double (2 legs)			Triple (3 legs)			Quad (4 legs)			Single Basket	Double Basket	Single Endless	Double Endless
	90° (lbs.)	90° (lbs.)	60° (lbs.)	45° (lbs.)	30° (lbs.)	60° (lbs.)	45° (lbs.)	30° (lbs.)	60° (lbs.)	45° (lbs.)	30° (lbs.)	60° (lbs.)	60° (lbs.)	90° (lbs.)	60° (lbs.)
7/32	2,700	2,100	4,700	3,800	2,700	7,000	5,700	4,000	7,000	5,700	4,000	4,700	7,000	2,700	4,700
9/32	4,300	3,500	7,400	6,100	4,300	11,200	9,100	6,400	11,200	9,100	6,400	7,400	11,200	4,300	7,400
3/8	8,800	7,100	15,200	12,400	8,800	22,900	18,700	13,200	22,900	18,700	13,200	15,200	22,900	8,800	15,200
1/2	15,000	12,000	21,200	17,000	12,000	39,000	31,800	22,500	39,000	31,800	22,500	26,000	39,000	15,000	26,000
5/8	22,600	18,100	32,000	26,000	18,100	58,700	47,900	33,900	58,700	47,900	33,900	39,100	58,700	22,600	39,100
3/4	35,300	28,300	51,100	41,900	28,300	91,700	74,900	53,000	91,700	74,900	53,000	61,100	91,700	35,300	61,100

American Society of Mechanical Engineers ASME B30.9, the National Association of Chain Manufacturers (NACM) and the Occupation Safety & Health Administration (OSHA) recommend only the use of alloy steel chain for overhead lifting, i.e. sling chain. Slings may be constructed by the user using Herc-Alloy® chain, Herc-Alloy 1000 or Herc-Alloy 800 chain and attachments.

For more information on standard sling configurations, see page 31 or visit us online at www.cmworks.com